



ST. CHARLES OPERATIONS

St. Charles Operations (SCO) is a 2,000-acre integrated petrochemical manufacturing complex located in Hahnville, just upriver from New Orleans. It is one of six sites in Louisiana that together make Dow the largest petrochemical company in the state.

Our History

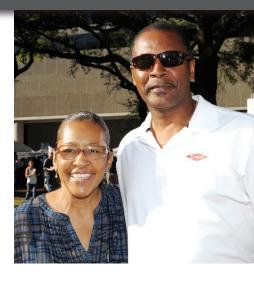
SCO began in 1966 and is owned by Union Carbide Corporation, a wholly-owned subsidiary of The Dow Chemical Company

Our People

At Dow we understand that our people are our greatest asset and the lifeblood of the company. At SCO, approximately 2500 Dow and contract employees work daily to keep our operations running safely and reliably. Safety remains a top priority and the injury rate of our employees and contractors reflect this – it is among the lowest in the country. And, our reliability centered culture means that our people are intensely focused on the possibility of an unanticipated failure and proactively taking steps to not only prevent a failure but identify a solution.

Championing Community Success

Dow's established corporate citizenship program illustrates our commitments through preserving and investing in communities, creating products to advance human progress, and generating shared value through philanthropic efforts around the world. Through initiatives like DowGives, corporate and employee contributions, grants and volunteerism, Dow and its employees annually contribute over \$1.2 million across Louisiana to cover a variety of priority needs such as educational programs, diversity projects, health and environmental causes.



St. Charles Operations







At a Glance:

The following are some things you might not know about our Operations.

Our Annual Economic Impact

- \$33.7 million in state and local taxes
- \$106 million payroll
- More than \$185 million in purchases from Louisiana companies

Our Size and Scope

- SCO has over 10 billion pounds of annual production capacity
- Industrial park design with colocated companies within the site
- Numerous convenient transportation options
- State-of-the-art tank truck staging area
- Electrical and steam energy generated on site with ample capacity
- Water treatment plants on site

Our Environmental Impact

- Over 20 years as an OSHA Star Site with exemplary safety record
- Injury rates for employees and contractors is one of lowest in the country
- Committed to the principles of sustainability and Dow's 2015 Sustainability Goals

Our Products

Products made at our site can be found in a variety of consumer goods such as: plastics, insecticides, films and fabrics, antifreeze, jet fuel, brake fluid, paints and adhesives, textiles, lubricants, pharmaceuticals, medical supplies, personal care products, toothpaste, shampoos, soaps, cleaning agents, detergents, fabric softeners, animal feed supplements and more.

Our Company

Dow combines the power of science and technology to passionately innovate what is essential to human progress. The Company connects chemistry and innovation with the principles of sustainability to help address many of the world's most challenging problems such as the need for clean water, renewable energy generation and conservation, and increasing agricultural productivity. Our diversified industryleading portfolio of specialty chemical, advanced materials, agrosciences and plastics businesses delivers a broad range of technology-based products and solutions to customers in approximately 160 countries and in high growth sectors such as electronics, water, energy, coatings and agriculture. For more information about Dow visit www.dow.com.



Dow in Louisiana

